

Circuit- and  
Installation diagram  
for  
**Sauna**  
**Control unit**  
**18029**

with one heater  
-9 kW

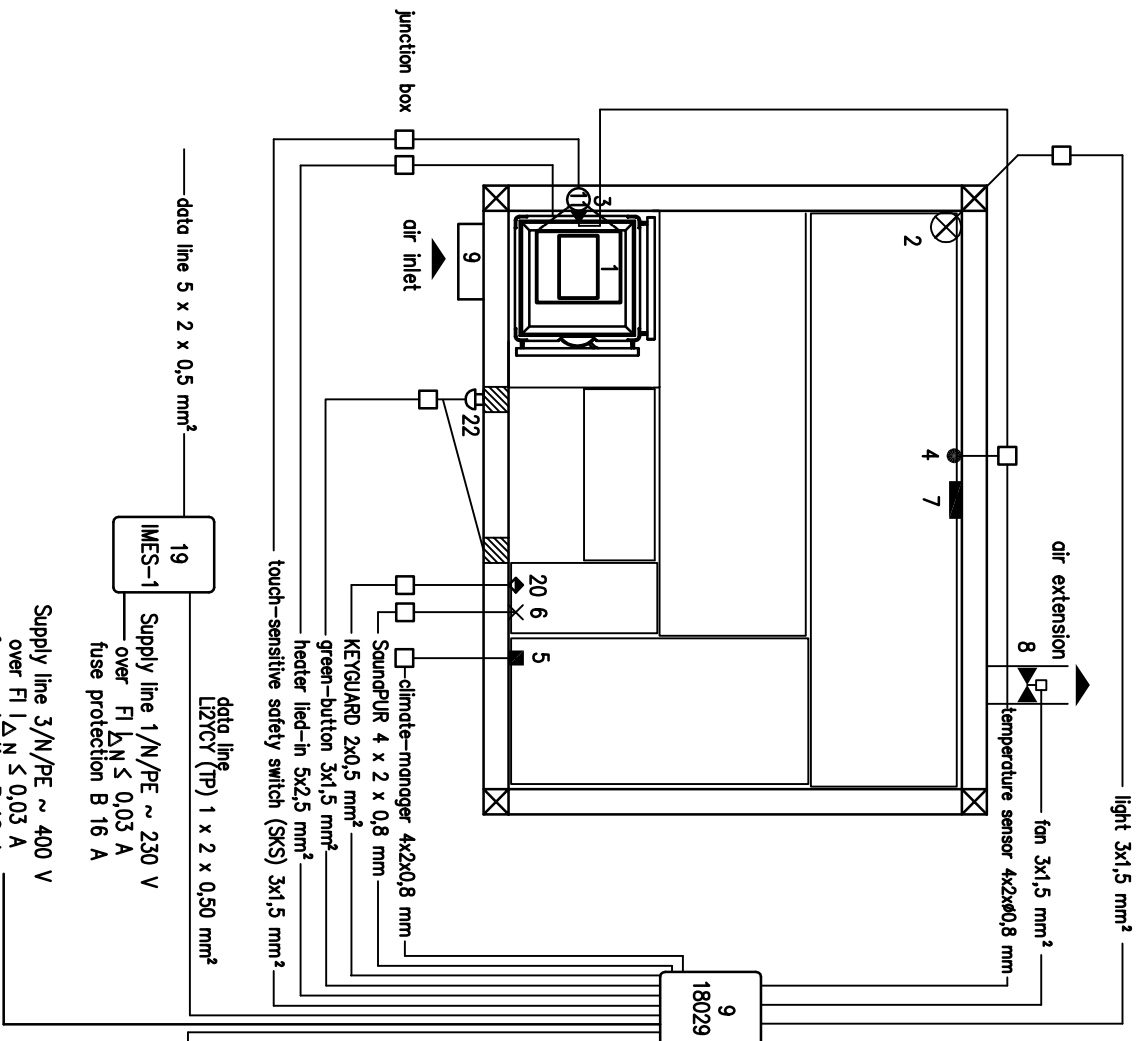








# Installation diagram for Klafs-Sauna-technik with Majus and Pluris heating units



- Legend:
- 1 = Heating unit
  - 2 = Light
  - 3 = Temperature sensor temp/STB  
height = 0.10 m below sauna ceiling (middle of the housing)  
The limiter unit is mounted at 2.10 m when  
the sauna is higher than 2.20 m.
  - 4 = Temperature sensor Temp  
height = 0.15 m below sauna ceiling (middle of the housing),  
The limiter unit is mounted at 2.10 m when  
the sauna is higher than 2.25 m.
  - 5 = Climate-manager (option)  
height = 1.38 m top edge housing above finished floor  
Min. distance from steam inlet: 1 m!
  - 6 = Saunapur with time - and temp. display  
and integrated IR-acceptor of remote control
  - 7 = Thermometer  
height = 0.15 m below sauna ceiling (middle of the housing)
  - 8 = Fan / electrical flap valve 230 V (option)
  - 9 = Control unit 18029  
Height 1.65 m above finished floor level (centre of display).
  - 11 = touch-sensitive safety switch (SKS) (option)
  - 12 = Remote Control (option)
  - 19 = IMES-1 (option)
  - 20 = KEYGUARD (option)
  - 22 = Green-button (option)

customer's line max. 100 m  
JE-(SY) 4 x 2 x Ø0,8 mm

Option: Customer's  
building control

- data line 5 x 2 x 0,5 mm<sup>2</sup>
- 19 IMES-1  
Supply line 1/N/PE ~ 230 V  
over FI I<sub>ΔN</sub> ≤ 0,03 A  
fuse protection B 16 A
- Supply line 3/N/PE ~ 400 V  
over FI I<sub>ΔN</sub> ≤ 0,03 A  
fuse protection B 16 A  
connections possibility max. 2,5 mm<sup>2</sup>

**Installation Instructions:**  
Minimum distances as indicated on the heater  
warning sign has to be definitely respected!

**Important!**  
All electric cables inside the sauna have to be silicone coated!  
In case of external control unit, junction boxes have to be installed close to  
the sauna cabin for the transition of NYM-cables to silicon cables.  
In order to determine the cable cross-section, cable length and ambient  
temperature (acc. to VDE 0100 part 430 and 523) have to be respected.  
Ambient temperature plant room 0°C – 40°C.  
Air humidity max. 80 % RH.  
If the control unit is not installed within visual range of the cabin door,  
standard EN 60335 (requirements for telecontrol) has to be respected.

Installation diagram		Datum 27.4.2010		Bearb. VHeir	
Majus, Pluris		Urspr.		Ers.f.	
KLAFFS		Erich-Klafs-Str. 1-3		74523 Schwöbisch Hall	
Sauna		Ers.d.		Ers.f.	
Control unit 18029		=		Blatt 5	
50701180		+		von 6 Bl	
Änderung	Datum	Name	Norm		
1					

